State of Louisiana Department of Transportation and Development

Qualified Products List 24

RAPID SETTING PATCHING MATERIALS FOR CONCRETE*

PRODUCT SOURCE CODE	PRODUCT	ONE SACK MIX DESIGN		MAXIMUM PLACEMENT TIME**	SOURCE	
	(A) CEMENTITIOUS PATCHING MATERIALS					
2434	Bonsal Rapid Patch-VR	Rapid Patch-VR Water Approx. Yield .	23 kg (50 lb.) 2.81 L (3 qt.) 012 m ³ (0.42 cu. ft)	10 minutes	W. R. Bonsal Company 8201 Arrowridge Blvd. Charlotte, NC 28210	
2435	Bonsal Fast-Set Cement Mix	Fast Set Water Approx. Yield	23 kg (50 lb.) 3.3-4.7 L (3.5-5 qt.) .014 m ³ (0.5 cu. ft)	15 minutes		
2427	Fast Patch 928	Fast Patch Water Approx. Yield	23 kg (50 lb.) 3.1 L (3.3 qt.) .011 m³ (0.41 cu. ft)	20 minutes	The Burke Company 22039 S. Westward Ave. Long Beach, CA 90810	
2436	Rapid Set Concrete Mix	Rapid Set Water Approx. Yield	27 kg (60 lb.) 2.4 L (2.5 qt.) .014 m³ (0.5 cu. ft)	20 minutes	CTS Cement Mfg. Company 11065 Knott Ave., Suite A Cypress, CA 90630	
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2439	Pave Patch 3000	Pave Patch Water Approx. Yield	23 kg (50 lb.) 2.8 L (3 qt.) .012 m³ (0.41 cu. ft.)	20 minutes	Conspec Marketing & Mfg. 636 South 66 th Terrace Kansas City, KS 66111	

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PRODUCT SOURCE CODE	PRODUCT	ONE SACK MIX DESIGN		MAXIMUM PLACEMENT TIME**	SOURCE
(A) CEMENTITIOUS PATCHING MATERIALS (continued)					
2415	All Crete 20 Min. Set	All Crete Water Approx. Yield	23 kg (50 lb.) 4.5 L (1.2 gal) .011 m³ (0.41 cu. ft)	10 minutes	Dayton Superior Corporation 402 South First Street Oregon, IL 61061
2428	HD-50 Heavy-Duty Concrete Patch	HD-50 Water Approx. Yield	23 kg (50 lb.) 3.1 L (3.3 qt.) .012 m ³ (0.42 cu. ft)	18 minutes	
2433	Day-Chem Perma Patch	Perma Patch Water Approx. Yield	23 kg (50 lb.) 3.1 L (3.25 qt.) .012 m ³ (0.42 cu. ft)	18 minutes	
2438	Re-Crete 20 Min. Set	Re-Crete Water Approx. Yield	23 kg (50 lb.) <u>4.5 L (1.2 gal)</u> .011 m³ (0.41 cu. ft)	10 minutes	
2425	Euco-Speed	Euco-Speed Water Approx. Yield	23 kg (50 lb.) 2.8 L (3 qt.) .011 m³ (0.41 cu. ft)	15 minutes	Euclid Chemical Company 19218 Redwood Road Cleveland, OH 44110
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2416	Tigercrete	Tigercrete Water Approx. Yield	23 kg (50 lb.) 4.2 L (1.1 gal) .014 m³ (0.50 cu. ft)	5 minutes	Garon Products, Inc. P. O. Box 1924 Wall, NJ 07719
2418	Durapatch Hiway	Durapatch Water Approx. Yield	23 kg (50 lb.) 2.4 L (2.5 qt.) .012 m³ (0.42 cu. ft)	10 minutes	L & M Const. Chemicals 14851 Calhoun Road Omaha, NE 68152

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PRODUCT SOURCE CODE	PRODUCT	ONE SACK MIX DESIGN	MAXIMUM PLACEMENT TIME**	SOURCE			
(A) CEMENTITIOUS PATCHING MATERIALS (continued)							
2419	Embeco 411-A	Embeco 25 kg (55 lb.) Water 2.7 L (2.9 qt.) Approx. Yield .012 m³ (0.42 cu. fr	60 minutes	Master Builders Company 23700 Chagrin Blvd. Cleveland, OH 44122			
2420	Set 45	Set 45 23 kg (50 lb.) Water 1.9 L (2 qt.) Approx. Yield .012 m³ (0.42 cu. fr.)	10 minutes				
		Non-Premixed: Set 45	10 minutes				
2421	Neco-Crete 360 MPC	Neo-Crete 23 kg (50 lb.) Water 3.8 L (1 gal.) Approx. Yield .012 m³ (0.42 cu. fr.)	4 minutes	Neco Industries Plastic 4525 Saunders Road Houston, TX 77093			
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2430	Quikrete Rapid Road Repair	Quikrete 23 kg (50 lb.) Water 2.8 L (3 qt.) Approx. Yield .012 m³ (0.43 cu. fr	18 minutes	The Quikrete Companies 2987 Clairmont Road Suite 500 Atlanta, GA 30329			
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2426	Sikaset	Sikaset 27 kg (60 lb.) Water 3.8 L (1 gal.) Approx. Yield .013 m³ (0.45 cu. from the control of additional water may added to increase workability)	,	Sika Corporation P. O. Box 297 Lyndhurst, NJ 07071			
2431	Speed Crete Green Line	Speed Crete 23 kg (50 lb.) Water 3.8 L (1 gal.) Approx. Yield .014 m³ (0.5 cu. ft)	20 minutes	Tamms Industries 3835 State Route 72 Kirkland, IL 60146			
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2423	Transpo** Polymer Concrete (Transpo T17)	Transpo T17	20 minutes	Transpo Industries, Inc. 20 Jones Street New Rochell, NY 10801			

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PRODUCT SOURCE CODE	PRODUCT	ONE SACK MIX DESIGN	MAXIMUM PLACEMENT TIME**	SOURCE		
(A) CEMENTITIOUS PATCHING MATERIALS (continued)						
2424	Duracal Cement	Duracal 23 kg (50 lb.) Water 4.73 L (1.25 gal.) Approx. Yield .014 m³ (0.48 cu. ft)	15 minutes	U. S. Gypsum Company 101 S. Wacker Drive Chicago, IL 60606		
		Non-Premixed: Duracal 23 kg (50 lb.) Concrete Sand 23 kg (50 lb.) Water 5.3 L (1.4 gal.) Approx. Yield .021 m³ (0.74 cu. ft)	15 minutes			
(B) THEMOPLASTIC PARTIAL DEPTH CONCRETE PAVEMENT PATCHING MATERIALS						
2437	Permafill	Follow Manufacturer's Instructions		Permafill Corporation 668 South Foster Drive Baton Rouge, LA 70806		

^{*}The products included in this list are intended for maintenance repairs of portland cement concrete pavements and bridge decks. Some of these products contain activators which may result in flash set during hot weather applications, thereby requiring precautionary measures to be taken in accordance with the manufacturer's instructions.

REFERENCE:

DOTD Maintenance Specifications, MS-184-001 and MS-185-001

NOTE:

Any patching material on this list may be used without sampling and pretesting provided it is properly identified as being the specific material on the list. However, sampling and testing before use may be required whenever a product is questionable for any reason.

Any deviation in composition or performance from the original sample submitted my result in removal of the product from the qualified list.

No information contained in this list is to be used for promotional purposes.

^{**}Varies with temperature

^{***}T41 S Primer shall be applied to the repair area prior to placement of this product.